



Ship Via:

Р0042448 x60 Rln
30 Jan 2019.

PO Details

Metec Metal Technology Inc. (mem001-vc)



PO No: PO042448

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation
D2423	Lug Extrusion	7.8000 ft (.13 ea)	110-Purchasing
D3910-1P	Crosstube Lug	60 pcs (1 ea)	110-Purchasing

S1050011
Container
~~S150010~~
S150010

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	8	506	0
	D3910-1P	60	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crosstube Lug	4.450Inches ± 0.030	4.480 4.420		
2	Crosstube Lug	1.380Inches ± 0.030	1.410 1.350		
3	Crosstube Lug	0.270Inches ± 0.030	0.300 0.240	reference	
4	Crosstube Lug	0.310Inches ± 0.030	0.340 0.280		
5	Crosstube Lug	0.735Inches ± 0.010	0.745 0.725	reference	
6	Crosstube Lug	2.200Inches ± 0.030	2.230 2.170		
7	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
8	Crosstube Lug	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
9	Crosstube Lug	0.380Inches ± 0.030	0.410 0.350	Radius	
10	Crosstube Lug	0.380Inches ± 0.030	0.410 0.350		
11	Crosstube Lug	0.625Inches ± 0.010	0.635 0.615		
12	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
13	Crosstube Lug	3.700Inches ± 0.010	3.710 3.690		
14	Crosstube Lug	0.625Inches ± 0.010	0.635 0.615		
15	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
16	Crosstube Lug	0.340Inches ± 0.030	0.370 0.310	Radius	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042448



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042448
PO Date: 1/30/19
Due Date: 2/1/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	189765	D3910-1P			Crosstube Lug : Various STC's As Per Dwg D3910 Rev. E Alodine and Paint as pe QSI 005	Firmed	-	2/1/19	60 pcs	0 pcs	60 pcs	\$17.40/pcs	\$1,044.00
Grand Total:													\$1,044.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

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METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Patrick Lussier

Shipment No: 24589
Shipment Date: 30-Jan-2019
Ship Via: Pick up at METEC
Order Number: 3419
Order Date: 01/30/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO042448 ✓
Terms: Net 60 Days

----- Quantity -----

<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	60 ✓	60	0	0	EA	DART-D3910-1P Crosstube Lug, alodined and painted as per QSI 005 ✓	E	3419-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Patrick Lussier



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
✓ 60	D3910-1 ✓	Crosstube Lug	E	B101186	014668-1	42448 ✓

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, January 31, 2019